# **BF PUFF REGULAR**

PRODUCT DESCRIPTION

500 microns.

fabrics.

The BF PUFF REGULAR series consists of heat transfer vinyls with a special "popping" effect that activates during the heat press process, tripling its original thickness up to

CAD CAM



### SIZES

H 50 cm

L 25 mt/10 mt/5 mt/1 mt

**TECHNICAL DATA** 

This series is ideal to add some eye-catching and three-Film: PU/polyurethane dimensional details on cotton, synthetic, mixed and elastic Thickness: 150µ (±5%) The wide range of colors, including those with **Neon** finishes, allows to create unique graphics that can be combined with other B-Flex heat transfer vinyls. Liner: adhesive PET **APPLICATION TECHNIQUES** Finish: matte Knockout (do not overlap the liner of one color of BF PUFF with another) Textile: cotton, synthetic, mixed and elastic Layering on other series APPLICATION STEPS **PLOTTER SETTING** Cut - 45° blade Weed excess material Cut settings: mirror Turn on your heat press - heat to 140°C/285°F Pressure setting - high Place your graphic on the garment Blade: 45° Make sure the surface is even and there are no obstacles such as zippers, buttons or collars Minimum cut: 0,5 cm Press it - 140°C/285°F for 10 seconds Remove the liner - hot APPLICAZIONE **ALL COLORS** APPLICATION GOLD PUFF - BF U792A Temperature: 140°C - 285°F Temperature: 140°C - 285°F Pressure: high - 5 bar - 72 PSI Pressure: high - 5 bar - 72 PSI • 1<sup>st</sup> press: 10" Time: 10" Wait 8/10 seconds • 2<sup>nd</sup> press: 10" covered with teflon sheet Liner removal: hot

For optimal results, the BF PUFF series requires the use of high and even pressure.

Application on Nylon and stiff fabrics is not recommended, as they do not guarantee an optimal "puff" effect.

Due to the different chemical composition of each color, the final effect may slightly vary depending on the fabric used, the pressure, and the temperature of the heatpress.

## WASH RESISTANCE

First wash after application	wait 12 hours
Wash insideout	
Max wash temperature	30°C - 85°F
Dry clean	×
Dryer	×

#### SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications. Rev 2024/06

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# **BF PUFF REGULAR**



**COLOR GUIDE** 

- "Popping" effect
- Triples its thickness during the heat press process
- Available also with Neon finishes





ROYAL BLUE PUFF





BF U748A NAVY BLUE PUFF



NEON YELLOW PUFF







BF UFLUO30A NEON ORANGE PUFF



RED PUFF

BF U787A

BF UFLUO40A NEON PINK PUFF

LIGHT TURQUOISE PUFF **BROWN PUFF** 



CORAL RED PUFF







BLACK PUFF





BF U773A

LAVENDER PUFF

